



# LAKES PRECISION<sup>INC.</sup>

*Your Global Source for Wire Processing Perishable Tooling*

## FILOMAT MACHINE SERIES

THIS SECTION CONTAINS BLADES FOR THE FOLLOWING MACHINE SERIES:

□ *ASM 1000*

□ *PSAM*

**Your Global Source for Wire Processing Perishable Tooling**

[www.lakesprecision.com](http://www.lakesprecision.com)

# FILOMAT ASM 1000 MACHINE SERIES

UNIVERSAL STRIP & CUT-OFF BLADES CLASS: UN-V / TA-V



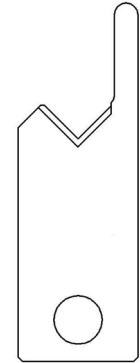
## UNIVERSAL STRIP BLADES

The sharp edge is ground at an angle that results in a “V” opening of exactly 90 degrees.

Characteristics: 90 degree angle is widely accepted as the best entry angle to use for processing a wide range of wire sizes using the same blade setup. Most of the time, this class of blade incorporates a sharp edge ground to a very small or non-existing radius. It works sufficiently for most of standard wall insulation but is marginal for thin wall, cross-linked PVC, very rubbery insulations, woven fiber or thin-walled multi-conductors.

- TC Coating Available -

ITEM NUMBER	OEM #	DESCRIPTION	CUTTING EDGE
122226	6.013.0059.400	TA-V STRIP	30 DEGREE



122226

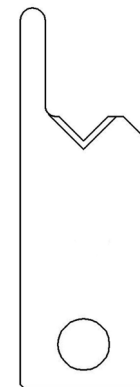
## UNIVERSAL CUT-OFF BLADES

The sharp edge is ground to a radius size. The entry angle lines meet the radius at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

Characteristics: Sharp edges cut by slicing, creating a gradual cut. This produces less deformation of the material being cut. Cutting edges must be able to by-pass each other. This type cut-off is best used with circular shaped wire.

- TC Coating Available -

ITEM NUMBER	OEM #	DESCRIPTION	CUTTING EDGE
122225	6.013.0060.400	UN-V CUT-OFF	30 DEGREE
122724	6.013.0062.400	UN-V CUT-OFF	45 DEGREE



122225 &  
122724

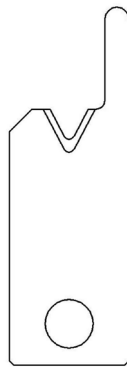
### TANGENT RADIUS “V” STRIP BLADES

The sharp edge is ground to an arc whose radius approximates awg wire size. The entry angle lines meet the arc at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

**Advantages:** By adjusting cutter head shut height, ( if insulation material and wall thickness allow ), you can process adjacent wire extrusions.

**Disadvantages:** Inadequate for processing thin wall and/or hard insulations such as cross-link or fiberglass jackets.

- TC Coating Available -



122323-X

DIA MM SIZE	ITEM NUMBER
0.3	122323-1
0.6	122323-2
0.9	122323-3
1.1	122323-4
1.3	122323-5
1.6	122323-6
1.9	122323-7
2.4	122323-8
2.8	122323-9

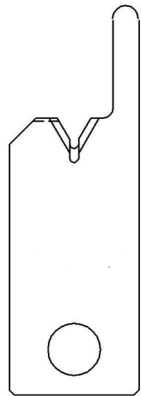
### TRU-RADIUS STRIP BLADE

The sharp edge is ground to a half circle whose radius approximates awg wire size. The entry angle lines intersect the half circle at the quadrant points. This type of blade, when closed, presents a true circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it combines the scissor-like shearing action of the by-pass blade with the exact hole profile matching a conductor gauge. Excellent for thin wall cross-link PVC and most rubbery or elastic insulations ( thin or thick wall ).

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122392-XX

MM SIZE	OEM #	ITEM NUMBER
0.5	-----	122392-40
0.8	6.013.92.408	122392-39
1.0	6.013.92.410	122392-1
1.2	6.013.92.412	122392-2
1.3	6.013.92.413	122392-38
1.4	6.013.92.414	122392-3
1.5	6.013.92.415	122392-37
1.6	6.013.92.416	122392-4
1.8	6.013.92.418	122392-5
2.0	6.013.92.420	122392-6
2.1	-----	122392-41
2.2	6.013.92.422	122392-7
2.4	6.013.92.424	122392-8
2.6	6.013.92.426	122392-9
2.8	6.013.92.428	122392-10
3.0	6.013.92.430	122392-11
3.2	6.013.92.432	122392-12
3.4	6.013.92.434	122392-13
3.6	6.013.92.436	122392-14
3.8	6.013.92.438	122392-15

MM SIZE	OEM #	ITEM NUMBER
4.0	6.013.92.440	122392-16
4.2	-----	122392-17
4.4	-----	122392-18
4.6	-----	122392-19
4.8	-----	122392-20
5.0	-----	122392-21
5.2	-----	122392-22
5.4	-----	122392-23
5.6	-----	122392-24
5.8	-----	122392-25
6.0	-----	122392-26
6.2	-----	122392-27
6.4	-----	122392-28
6.6	-----	122392-29
6.8	-----	122392-30
7.0	-----	122392-31
7.2	-----	122392-32
7.4	-----	122392-33
7.6	-----	122392-34
7.8	-----	122392-35
8.0	-----	122392-36

# FILOMAT ASM 1000 MACHINE SERIES

COLLINEAR RADIUS STRIP BLADES CLASS: CL-R

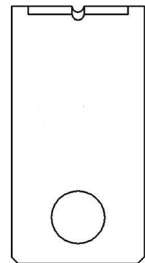
## COLLINEAR RADIUS TYPE

The sharp edge is ground to a half circle whose radius approximates awg wire size. Shearing edge is ground to a straight edge. This type of blade, when closed to shut height, forms a perfect circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it exactly matches conductor gauge. Excellent for thin-wall cross-link PVC and most applications where precise jacket removal around the conductor is required, especially with layered coverings such as fiber over plastic, plastic over shields, etc.

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off-center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122305-XX

DIA MM SIZE	ITEM NUMBER
0.6	122305-48
0.7	122305-1
0.8	122305-2
0.9	122305-3
1.0	122305-4
1.1	122305-5
1.2	122305-6
1.3	122305-7
1.4	122305-8
1.5	122305-9
1.6	122305-10
1.7	122305-11
1.8	122305-12
1.9	122305-13
2.0	122305-14
2.1	122305-15

DIA MM SIZE	ITEM NUMBER
2.2	122305-16
2.3	122305-17
2.4	122305-18
2.5	122305-19
2.6	122305-20
2.7	122305-21
2.8	122305-22
2.9	122305-23
3.0	122305-24
3.1	122305-25
3.2	122305-26
3.3	122305-27
3.4	122305-28
3.5	122305-29
3.6	122305-30
3.7	122305-31

DIA MM SIZE	ITEM NUMBER
3.8	122305-32
3.9	122305-33
4.0	122305-34
4.1	122305-35
4.2	122305-36
4.3	122305-37
4.4	122305-38
4.5	122305-39
4.6	122305-40
4.7	122305-41
4.8	122305-42
4.9	122305-43
5.3	122305-44
6.0	122305-45
6.5	122305-46
8.2	122305-47

# FILOMAT ASM 1000 MACHINE SERIES

COLLINEAR RADIUS STRIP BLADES WITH RELIEF CLASS: CL-R



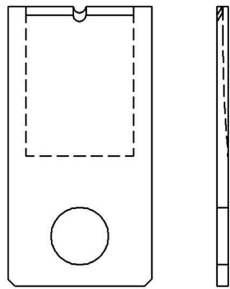
## COLLINEAR RADIUS TYPE

The sharp edge is ground to a half circle whose radius approximates awg wire size. Shearing edge is ground to a straight edge. This type of blade, when closed to shut height, forms a perfect circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it exactly matches conductor gauge. Excellent for thin-wall cross-link PVC and most applications where precise jacket removal around the conductor is required, especially with layered coverings such as fiber over plastic, plastic over shields, etc.

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off-center wire condition has to be considered when choosing blade size.

- TC Coating Available -



123228

DIA MM SIZE	ITEM NUMBER
0.5	123228-1
0.6	123228-2
0.7	123228-3
0.8	123228-4
0.9	123228-5
1.0	123228-6
1.1	123228-7
1.2	123228-8
1.3	123228-9
1.4	123228-10
1.5	123228-11
1.6	123228-12
1.7	123228-13
1.8	123228-14
1.9	123228-15

DIA MM SIZE	ITEM NUMBER
2.0	123228-16
2.1	123228-17
2.2	123228-18
2.3	123228-19
2.4	123228-20
2.5	123228-21
2.6	132228-22
2.7	123228-23
2.8	123228-24
2.9	123228-25
3.0	123228-26
3.1	123228-27
3.2	123228-28
3.3	123228-29
3.4	123228-30

DIA MM SIZE	ITEM NUMBER
3.5	123228-31
3.6	123228-32
3.7	123228-33
3.8	123228-34
3.9	123228-35
4.0	123228-36
4.1	123228-37
4.2	123228-38
4.3	123228-39
4.4	123228-40
4.5	123228-41
4.6	123228-42
4.7	123228-43
4.8	123228-44
4.9	123228-45
5.0	123228-46

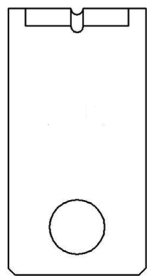
### COLLINEAR RADIUS TYPE

The sharp edge is ground to a half circle whose radius approximates awg wire size. Shearing edge is ground to a straight edge. This type of blade, when closed to shut height, forms a perfect circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it exactly matches conductor gauge. Excellent for thin-wall cross-link PVC and most applications where precise jacket removal around the conductor is required, especially with layered coverings such as fiber over plastic, plastic over shields, etc.

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off-center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122306

DIA MM SIZE	ITEM NUMBER
0.6	122306-48
0.7	122306-1
0.8	122306-2
0.9	122306-3
1.0	122306-4
1.1	122306-5
1.2	122306-6
1.3	122306-7
1.4	122306-8
1.5	122306-9
1.6	122306-10
1.7	122306-11
1.8	122306-12
1.9	122306-13
2.0	122306-14
2.1	122306-15

DIA MM SIZE	ITEM NUMBER
2.2	122306-16
2.3	122306-17
2.4	122306-18
2.5	122306-19
2.6	122306-20
2.7	122306-21
2.8	122306-22
2.9	122306-23
3.0	122306-24
3.1	122306-25
3.2	122306-26
3.3	122306-27
3.4	122306-28
3.5	122306-29
3.6	122306-30
3.7	122306-31

DIA MM SIZE	ITEM NUMBER
3.8	122306-32
3.9	122306-33
4.0	122306-34
4.1	122306-35
4.2	122306-36
4.3	122306-37
4.4	122306-38
4.5	122306-39
4.6	122306-40
4.7	122306-41
4.8	122306-42
4.9	122306-43
5.3	122306-44
6.0	122306-45
6.5	122306-46
8.2	122306-47

# FILOMAT ASM 1000 MACHINE SERIES

COLLINEAR ANGLE CUT-OFF BLADES CLASS: CL-R



## COLLINEAR ANGLE CUT-OFF BLADE

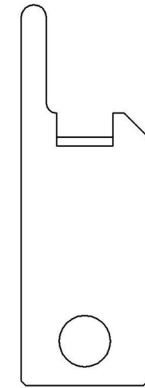
Sharp edge is ground to a collinear angle.

Sharp edges cut by shearing action. These type of blades by-pass allowing more adjustment in the cutterhead closure, for more versatility.

This class of blade is most often used for multi-conductor flat or oval wire.

- TC Coating Available -

ITEM NUMBER	DESCRIPTION
122620	STRAIGHT EDGE CUT-OFF BLADE



122620

## COLLINEAR ANGLE CUT-OFF BLADE

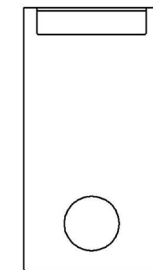
Sharp edges cut by compression.

This class of blade was designed to allow positive control of cutter head closure. It also allows precision processing of specific wire sizes with an inherent blade longevity.

This type of blade is used with collinear radius strip blades.

- TC Coating Available -

ITEM NUMBER	DESCRIPTION
122399	COLLINEAR CUT-OFF BLADE



122399

OEM# 6.013.0072.400



### RADIUS WIRE GUIDE

Wire guides are used in conjunction with collinear radius strip blades to precisely guide the conductor into the strip area of the blade. This will help prevent the conductor from coming in contact with the cutting edges of the strip blades, preventing premature strip blade wear.

#### Choosing the correct part number

When choosing the correct size, the guide diameter chosen should be 0.00 mm to 0.1 mm larger than the measured insulation diameter.

Example;      122421-1    =    0.8 mm Diameter Guide



**122421**

MM SIZE	ITEM NUMBER
0.8	122421-1
0.9	122421-2
1.0	122421-3
1.1	122421-4
1.2	122421-5
1.3	122421-6
1.4	122421-7
1.5	122421-8
1.6	122421-9
1.7	122421-10
1.8	122421-11
1.9	122421-12
2.0	122421-13
2.1	122421-14
2.2	122421-15
2.3	122421-16

MM SIZE	ITEM NUMBER
2.4	122421-17
2.5	122421-18
2.6	122421-19
2.7	122421-20
2.8	122421-21
2.9	122421-22
3.0	122421-23
3.1	122421-24
3.2	122421-25
3.3	122421-26
3.4	122421-27
3.5	122421-28
3.6	122421-29
3.9	122421-30
7.0	122421-31

# FILOMAT PSAM MACHINE SERIES

COLLINEAR RADIUS DIE BLADES CLASS: CL-R



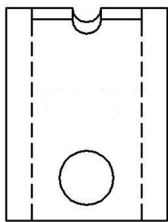
## COLLINEAR RADIUS TYPE

The sharp edge is ground to a half circle whose radius approximates awg wire size. Shearing edge is ground to a straight edge. This type of blade, when closed to shut height, forms a perfect circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it exactly matches conductor gauge. Excellent for thin-wall cross-link PVC and most applications where precise jacket removal around the conductor is required, especially with layered coverings such as fiber over plastic, plastic over shields, etc.

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off-center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122475

DIA MM SIZE	ITEM NUMBER
0.7	122475-1
0.8	122475-2
0.9	122475-3
1.0	122475-4
1.1	122475-5
1.2	122475-6
1.3	122475-7
1.35	122475-63
1.4	122475-8
1.5	122475-9
1.6	122475-10
1.7	122475-11
1.8	122475-12
1.9	122475-13
2.0	122475-14
2.1	122475-15

DIA MM SIZE	ITEM NUMBER
2.2	122475-16
2.3	122475-17
2.4	122475-18
2.5	122475-19
2.6	122475-20
2.7	122475-21
2.8	122475-22
2.9	122475-23
3.0	122475-24
3.1	122475-25
3.2	122475-26
3.3	122475-27
3.4	122475-28
3.5	122475-29
3.6	122475-30
3.7	122475-31

DIA MM SIZE	ITEM NUMBER
3.8	122475-32
3.9	122475-33
4.0	122475-34
4.1	122475-35
4.2	122475-36
4.3	122475-37
4.4	122475-38
4.5	122475-39
4.6	122475-40
4.7	122475-41
4.8	122475-42
4.9	122475-43
5.0	122475-44
5.1	122475-45
5.2	122475-46
5.3	122475-47

DIA MM SIZE	ITEM NUMBER
5.4	122475-48
5.5	122475-49
5.6	122475-50
5.7	122475-51
5.8	122475-52
5.9	122475-53
6.0	122475-54
6.1	122475-55
6.2	122475-56
6.3	122475-57
6.4	122475-58
6.5	122475-59
6.6	122475-60
6.7	122475-61
6.8	122475-62

# FILOMAT PSAM MACHINE SERIES

## COLLINEAR RADIUS STRIP BLADES



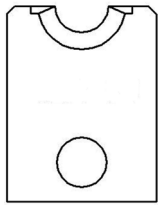
### COLLINEAR RADIUS TYPE

The sharp edge is ground to a half circle whose radius approximates awg wire size. Shearing edge is ground to a straight edge. This type of blade, when closed to shut height, forms a perfect circle profile.

**Advantages:** This type of blade is excellent for precise and clean jacket removal because it exactly matches conductor gauge. Excellent for thin-wall cross-link PVC and most applications where precise jacket removal around the conductor is required, especially with layered coverings such as fiber over plastic, plastic over shields, etc.

**Disadvantages:** Shut height cannot be modified to process adjacent wire sizes. Off-center wire condition has to be considered when choosing blade size.

- TC Coating Available -



122470

DIA MM SIZE	ITEM NUMBER	DIA MM SIZE	ITEM NUMBER	DIA MM SIZE	ITEM NUMBER	DIA MM SIZE	ITEM NUMBER	DIA MM SIZE	ITEM NUMBER
0.7	122470-1	2.6	122470-20	4.5	122470-39	6.4	122470-58	8.3	122470-77
0.8	122470-2	2.7	122470-21	4.6	122470-40	6.5	122470-59	8.4	122470-78
0.9	122470-3	2.8	122470-22	4.7	122470-41	6.6	122470-60	8.5	122470-79
1.0	122470-4	2.9	122470-23	4.8	122470-42	6.7	122470-61	8.6	122470-80
1.1	122470-5	3.0	122470-24	4.9	122470-43	6.8	122470-62	8.7	122470-81
1.2	122470-6	3.1	122470-25	5.0	122470-44	6.9	122470-63	8.8	122470-82
1.3	122470-7	3.2	122470-26	5.1	122470-45	7.0	122470-64	8.9	122470-83
1.4	122470-8	3.3	122470-27	5.2	122470-46	7.1	122470-65	9.0	122470-84
1.5	122470-9	3.4	122470-28	5.3	122470-47	7.2	122470-66	9.1	122470-85
1.6	122470-10	3.5	122470-29	5.4	122470-48	7.3	122470-67	9.2	122470-86
1.7	122470-11	3.6	122470-30	5.5	122470-49	7.4	122470-68	9.3	122470-87
1.8	122470-12	3.7	122470-31	5.6	122470-50	7.5	122470-69	9.4	122470-88
1.9	122470-13	3.8	122470-32	5.7	122470-51	7.6	122470-70	9.5	122470-89
2.0	122470-14	3.9	122470-33	5.8	122470-52	7.7	122470-71	9.6	122470-90
2.1	122470-15	4.0	122470-34	5.9	122470-53	7.8	122470-72	9.7	122470-91
2.2	122470-16	4.1	122470-35	6.0	122470-54	7.9	122470-73	9.8	122470-92
2.3	122470-17	4.2	122470-36	6.1	122470-55	8.0	122470-74	9.9	122470-93
2.4	122470-18	4.3	122470-37	6.2	122470-56	8.1	122470-75	10.0	122470-103
2.5	122470-19	4.4	122470-38	6.3	122470-57	8.2	122470-76	11.0	122470-94

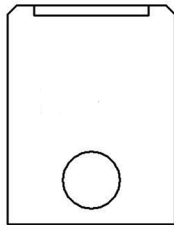
## COLLINEAR ANGLE CUT-OFF BLADE

Sharp edges cut by compression.

This class of blade was designed to allow positive control of cutter head closure. It also allows precision processing of specific wire sizes with an inherent blade longevity.

This type of blade is used with collinear radius strip blades.

- TC Coating Available -



122469

ITEM NUMBER	OEM #	DESCRIPTION	CLASS
122469	6.013.0022.400	DIE TYPE CUT-OFF	CL-A

# FILOMAT PSAM MACHINE SERIES

CUT-OFF BLADES CLASS: TA-V / WE-A



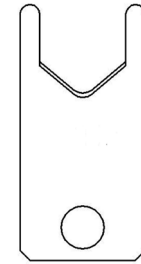
## TANGENT ANGLE CUT-OFF BLADES

The sharp edge is ground to a radius size. The entry angle lines meet the radius at a tangent point. This type of blade, when closed, presents a diamond shaped edge profile.

Characteristics: Sharp edges cut by slicing, creating a gradual cut. This produces less deformation of the material being cut. Cutting edges must be able to by-pass each other. This type cut-off is best used with circular shaped wire.

- TC Coating Available -

ITEM NUMBER	THICKNESS	CUTTING EDGE	DESCRIPTION
122471	.0315	50 DEGREE	TA-V / WE-A CUT-OFF



122471

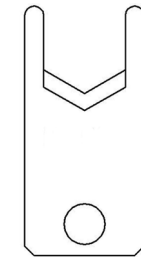
## WIDE ENTRY CUT-OFF BLADE

Sharp edge is ground at an angle that results in a “V” opening above 90 degrees.

Characteristics: Wide angle is not as effective for gathering wire towards the operating radius. This type works well for gathering thick, soft insulations, ( such as ignition wire ).

- TC Coating Available -

ITEM NUMBER	THICKNESS	CUTTING EDGE	DESCRIPTION
122601	.0630	30 DEGREE	120 DEGREE WE-A CUT-OFF



122601

OEM# 6.013.0006.400

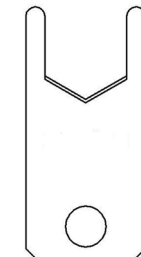
## WIDE ENTRY CUT-OFF BLADE

Sharp edge is ground at an angle that results in a “V” opening above 90 degrees.

Characteristics: Wide angle is not as effective for gathering wire towards the operating radius. This type works well for gathering thick, soft insulations, ( such as ignition wire ).

- TC Coating Available -

ITEM NUMBER	THICKNESS	CUTTING EDGE	DESCRIPTION
122473	.0315	45 DEGREE	120 DEGREE WE-A CUT-OFF



122473

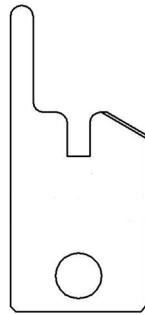
## WIRE GUIDES

Wire guides are used in conjunction with collinear radius strip blades to precisely guide the conductor into the strip area of the blade. This will help prevent the conductor from coming in contact with the cutting edges of the strip blades, preventing premature strip blade wear.

### Choosing the correct part number

When choosing the correct size, the guide diameter chosen should be 0.00 mm to 0.1 mm larger than the measured insulation diameter.

Example; 122474-1 = 1.0 mm Diameter Guide



122474

DIA MM SIZE	OEM #	ITEM NUMBER
1.0	6.013.0038.410	122474-1
1.1	6.013.0038.411	122474-2
1.2	6.013.0038.412	122474-3
1.3	6.013.0038.413	122474-4
1.4	6.013.0038.414	122474-5
1.5	6.013.0038.415	122474-6
1.6	6.013.0038.416	122474-7
1.7	6.013.0038.417	122474-8
1.8	6.013.0038.418	122474-9
1.9	6.013.0038.419	122474-10
2.0	6.013.0038.420	122474-11
2.1	6.013.0038.421	122474-12
2.2	6.013.0038.422	122474-13
2.3	6.013.0038.423	122474-14

DIA MM SIZE	OEM #	ITEM NUMBER
2.4	6.013.0038.424	122474-15
2.5	6.013.0038.425	122474-16
2.6	6.013.0038.426	122474-17
2.7	6.013.0038.427	122474-18
2.8	6.013.0038.428	122474-19
2.9	6.013.0038.429	122474-20
3.0	6.013.0038.430	122474-21
3.1	6.013.0038.431	122474-22
3.2	6.013.0038.432	122474-23
3.3	6.013.0038.433	122474-24
3.4	6.013.0038.434	122474-25
3.5	6.013.0038.435	122474-26
3.6	6.013.0038.436	122474-27
3.7	6.013.0038.437	122474-28

## FILOMAT PSAM MACHINE SERIES

WIRE GUIDES CLASS: WG

- ADDITIONAL PART NUMBER'S ON SUCCEEDING PAGE -

# FILOMAT PSAM MACHINE SERIES

ADDITIONAL WIRE GUIDES CLASS: WG



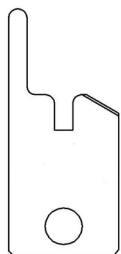
## WIRE GUIDES

Wire guides are used in conjunction with collinear radius strip blades to precisely guide the conductor into the strip area of the blade. This will help prevent the conductor from coming in contact with the cutting edges of the strip blades, preventing premature strip blade wear.

### Choosing the correct part number

When choosing the correct size, the guide diameter chosen should be 0.00 mm to 0.1 mm larger than the measured insulation diameter.

Example; 122474-1 = 1.0 mm Diameter Guide



122474

DIA MM SIZE	OEM #	ITEM NUMBER
3.8	6.013.0038.438	122474-29
3.9	6.013.0038.439	122474-30
4.0	6.013.0038.440	122474-31
4.1	6.013.0038.441	122474-32
4.2	6.013.0038.442	122474-33
4.3	6.013.0038.443	122474-34
4.4	6.013.0038.444	122474-35
4.5	6.013.0038.445	122474-36
4.6	6.013.0038.446	122474-37
4.7	6.013.0038.447	122474-38
4.8	6.013.0038.448	122474-39
4.9	6.013.0038.449	122474-40
5.0	6.013.0038.450	122474-41
5.1	6.013.0038.451	122474-42
5.2	6.013.0038.452	122474-43
5.3	6.013.0038.453	122474-44
5.4	6.013.0038.454	122474-45
5.5	6.013.0038.455	122474-46
5.6	6.013.0038.456	122474-47

DIA MM SIZE	OEM #	ITEM NUMBER
5.7	6.013.0038.457	122474-48
5.8	6.013.0038.458	122474-49
5.9	6.013.0038.459	122474-50
6.0	6.013.0038.460	122474-51
6.1	6.013.0038.461	122474-52
6.2	6.013.0038.462	122474-53
6.3	6.013.0038.463	122474-54
6.4	6.013.0038.464	122474-55
6.5	6.013.0038.465	122474-56
6.6	6.013.0038.466	122474-57
6.7	6.013.0038.467	122474-58
6.8	6.013.0038.468	122474-59
6.9	6.013.0038.469	122474-60
7.0	6.013.0038.470	122474-61
7.1	6.013.0038.471	122474-62
7.2	6.013.0038.472	122474-63
7.3	6.013.0038.473	122474-64
7.4	6.013.0038.474	122474-65
7.5	6.013.0038.475	122474-66

DIA MM SIZE	OEM #	ITEM NUMBER
7.6	6.013.0038.476	122474-67
7.7	6.013.0038.477	122474-68
7.8	6.013.0038.478	122474-69
7.9	6.013.0038.479	122474-70
8.0	6.013.0038.480	122474-71
8.1	6.013.0038.481	122474-72
8.2	6.013.0038.482	122474-73
8.3	6.013.0038.483	122474-74
8.4	6.013.0038.484	122474-75
8.5	6.013.0038.485	122474-76
8.6	6.013.0038.486	122474-77
8.7	6.013.0038.487	122474-78
8.8	6.013.0038.488	122474-79
8.9	6.013.0038.489	122474-80
9.0	6.013.0038.490	122474-81
9.1	6.013.0038.491	122474-82
9.2	6.013.0038.492	122474-83
9.3	6.013.0038.493	122474-84
11.6	-----	122474-85

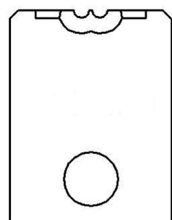
### SPECIAL APPLICATION BLADES

Lakes Precision, Inc. also provides blades for special applications.

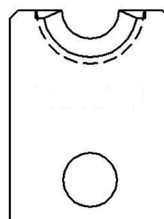
A few examples are shown here.

For blades to meet your specific application, please contact Lakes Precision, Inc.

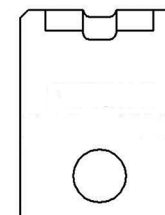
- *TC Coating Available - / Wire Samples Needed -*



**122472-XX**  
**MULTI-CONDUCTOR**



**122905-XX**  
**ROUND CABLE**



**122936-XX**  
**OVAL CABLE**